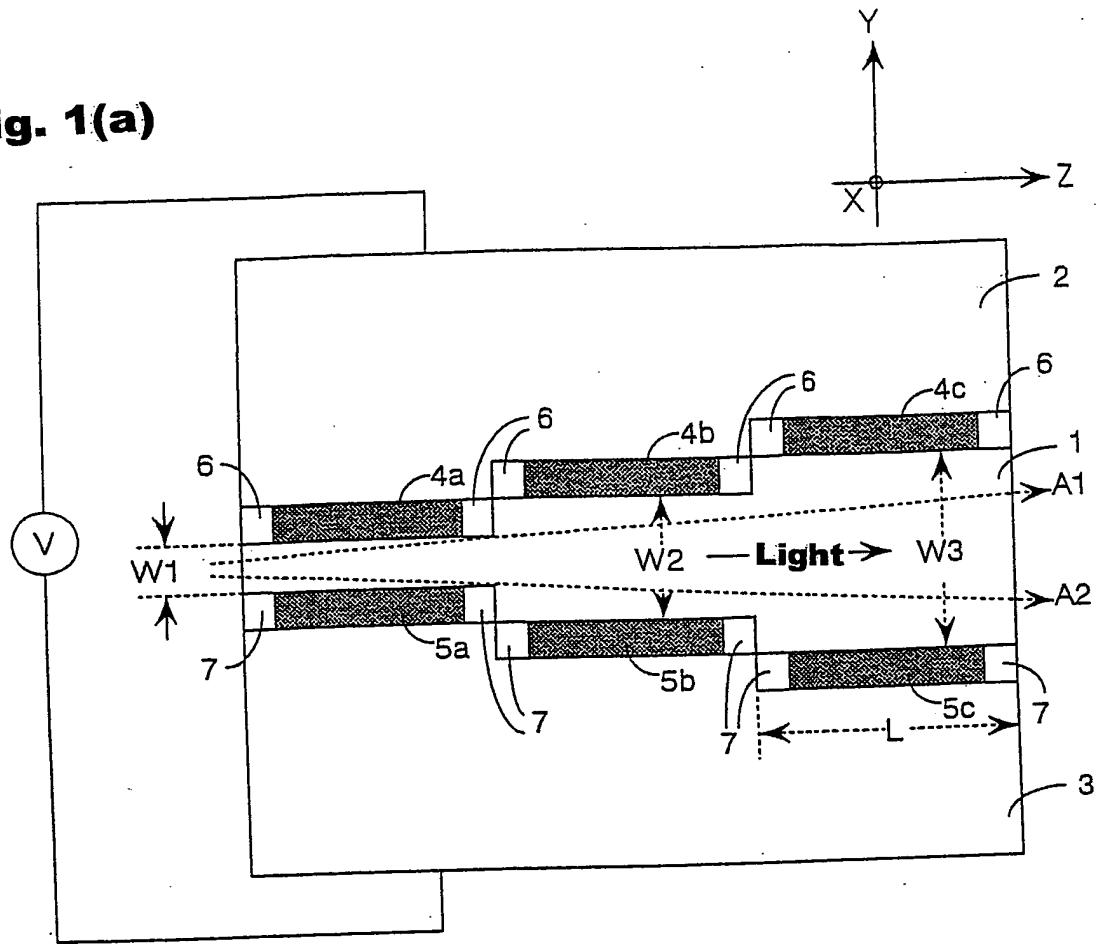


Fig. 1(a)

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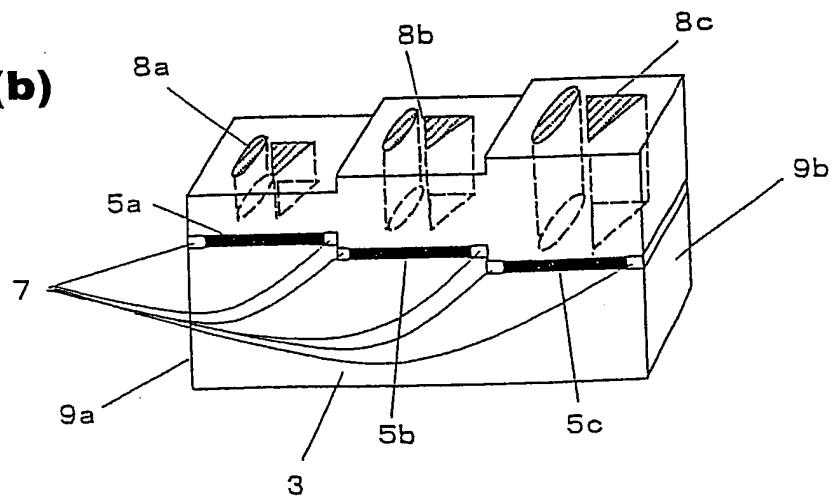
Fig. 1(b)

Fig. 2

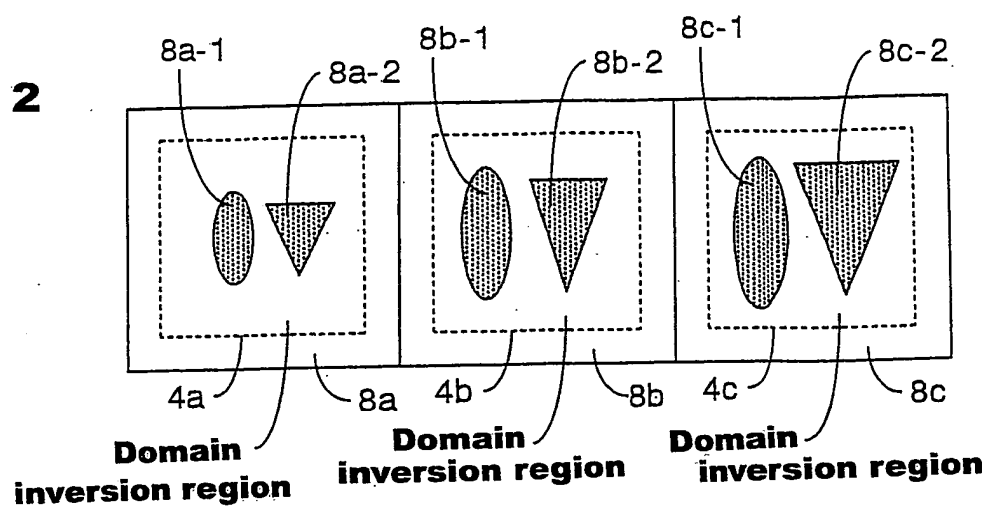


Fig. 3

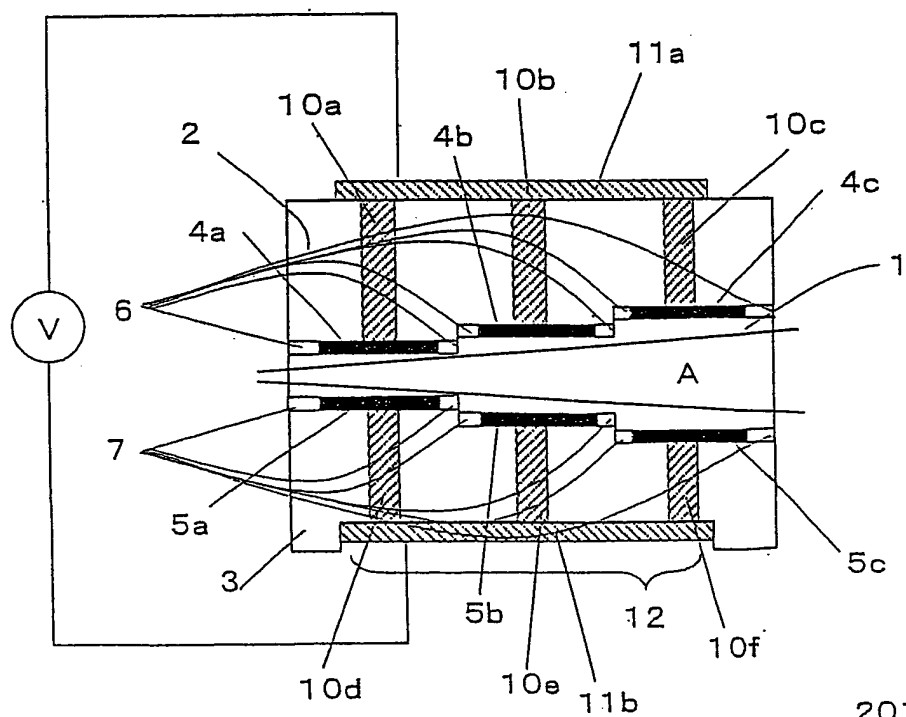


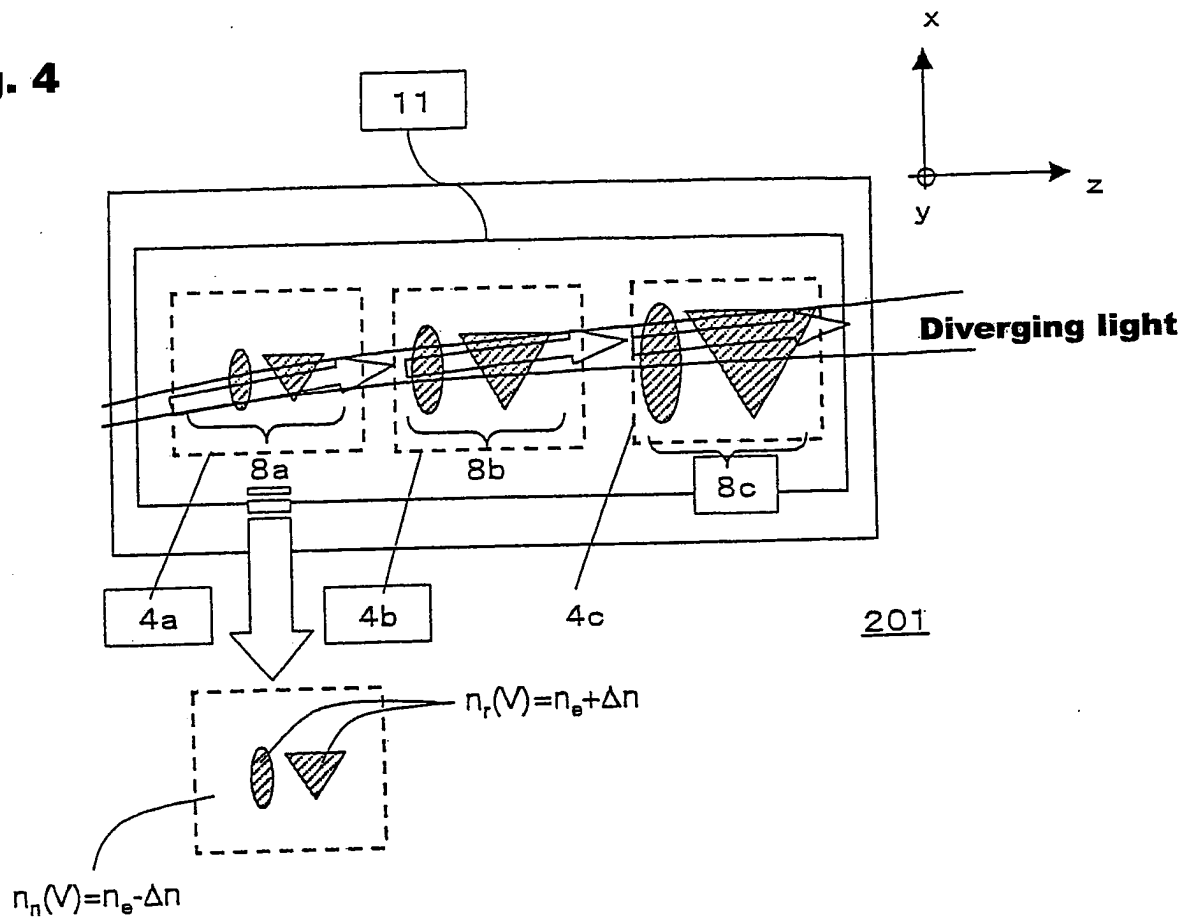
Fig. 4

Fig. 5(a) Step 1

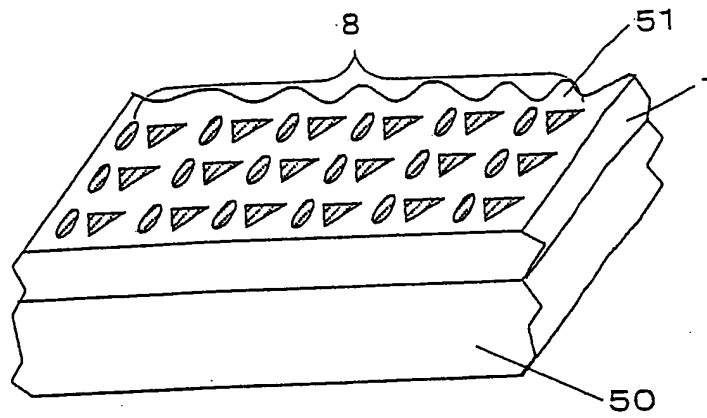


Fig. 5(b) Step 2

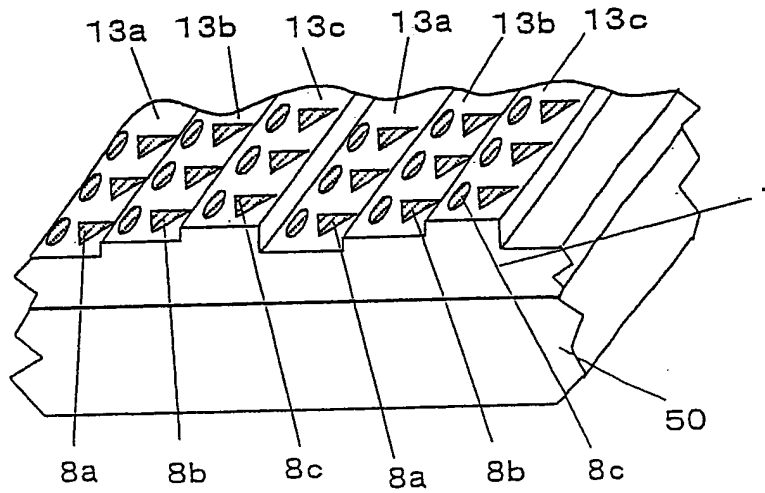


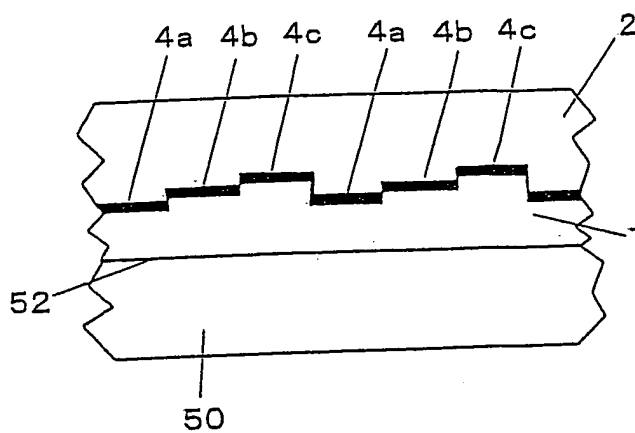
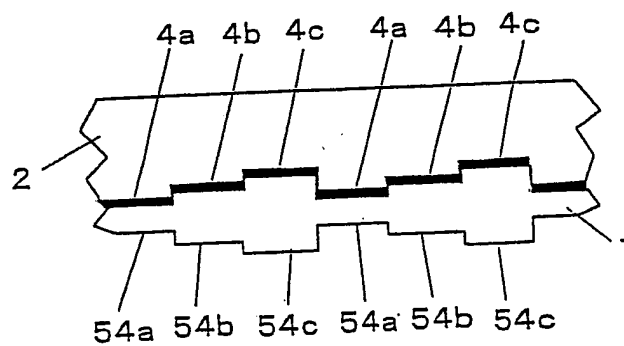
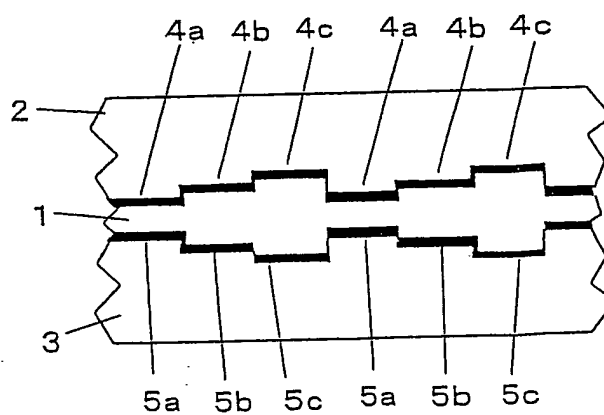
Fig. 6(a) Step 3**Fig. 6(b) Step 4****Fig. 6(c) Step 5**

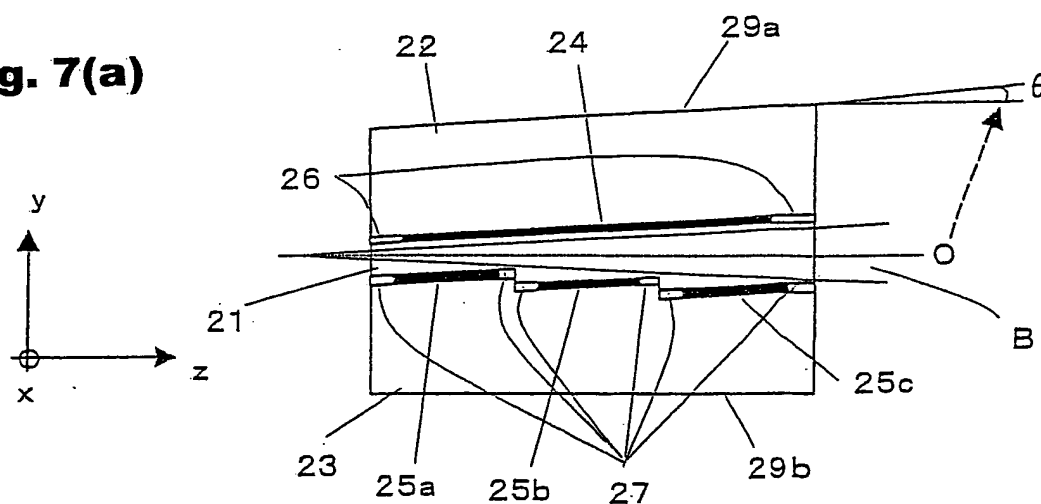
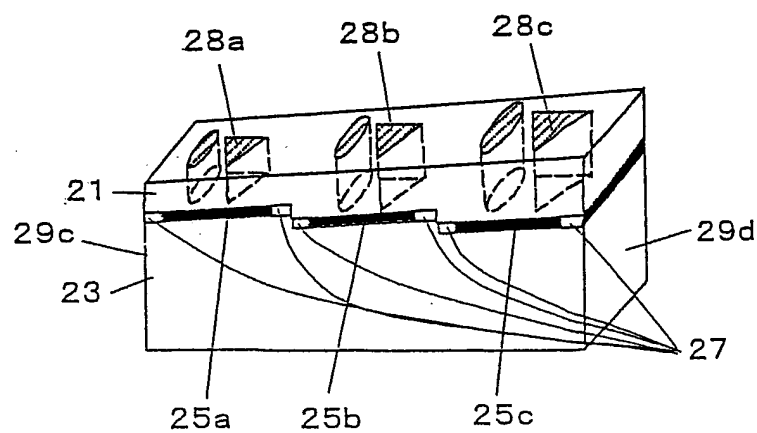
Fig. 7(a)**Fig. 7(b)**

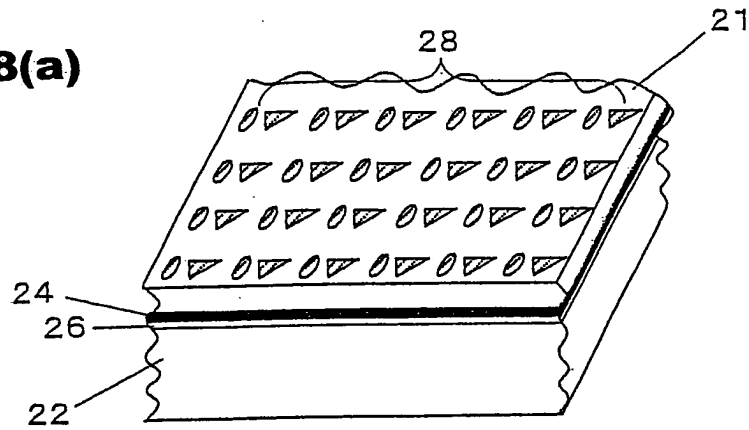
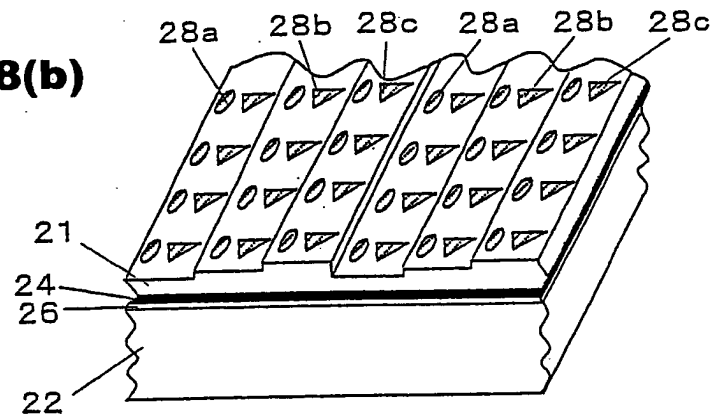
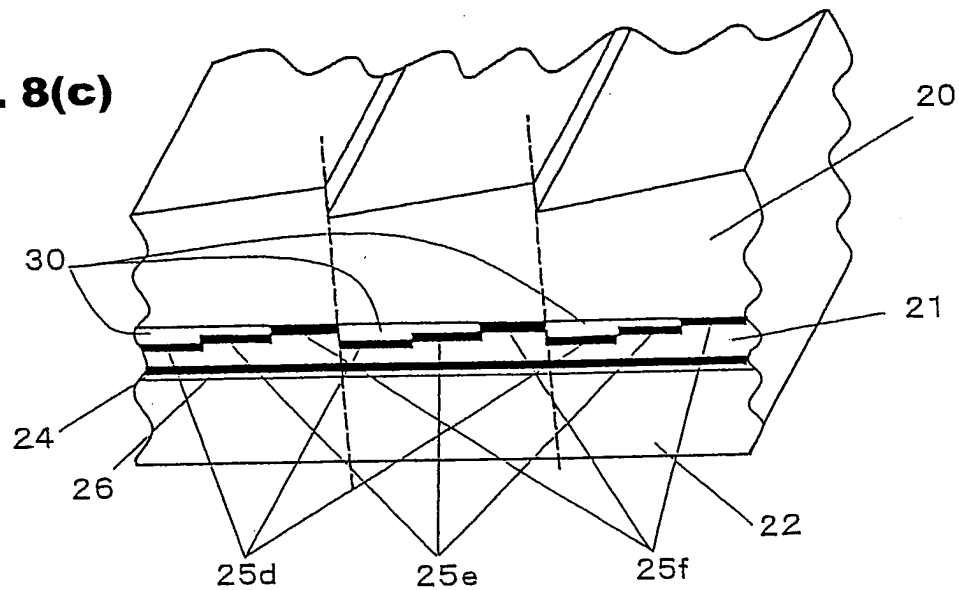
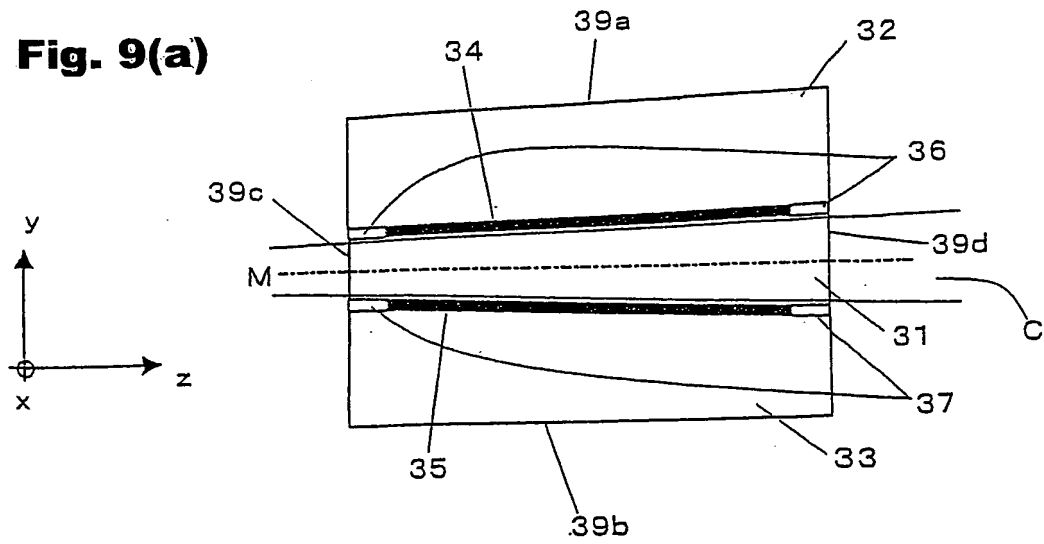
Fig. 8(a)**Fig. 8(b)****Fig. 8(c)**

Fig. 9(a)



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Fig. 9(b)

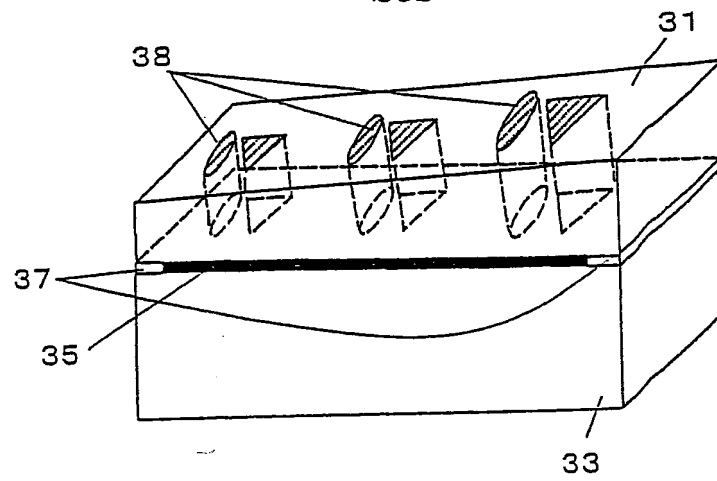


Fig. 10(a)

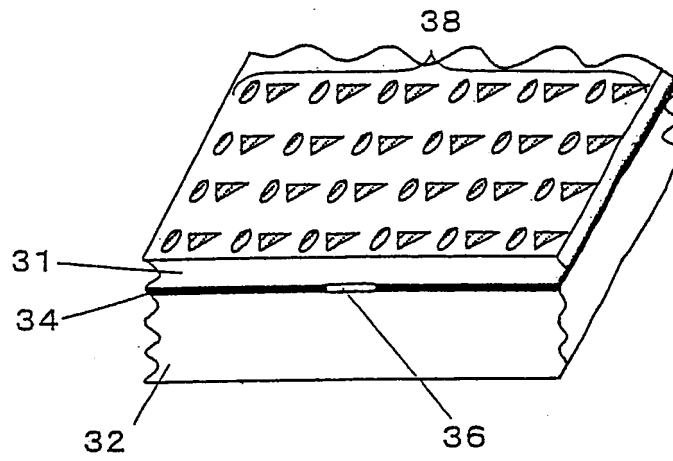


Fig. 10(b)

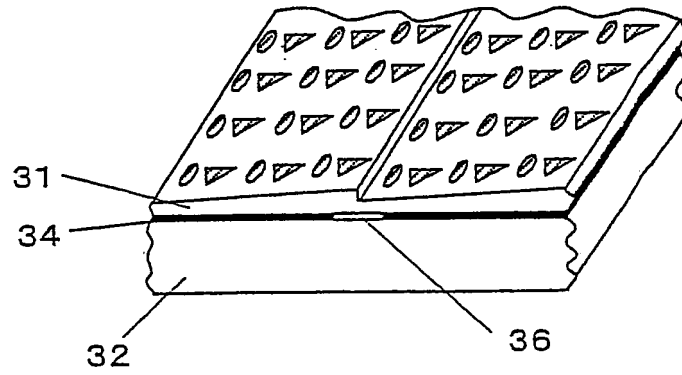


Fig. 10(c)

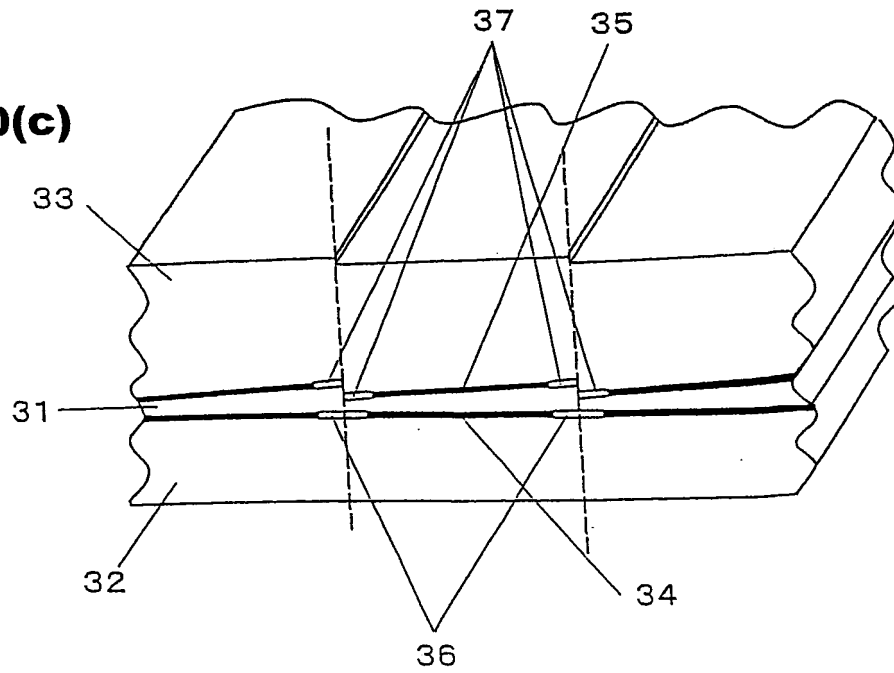


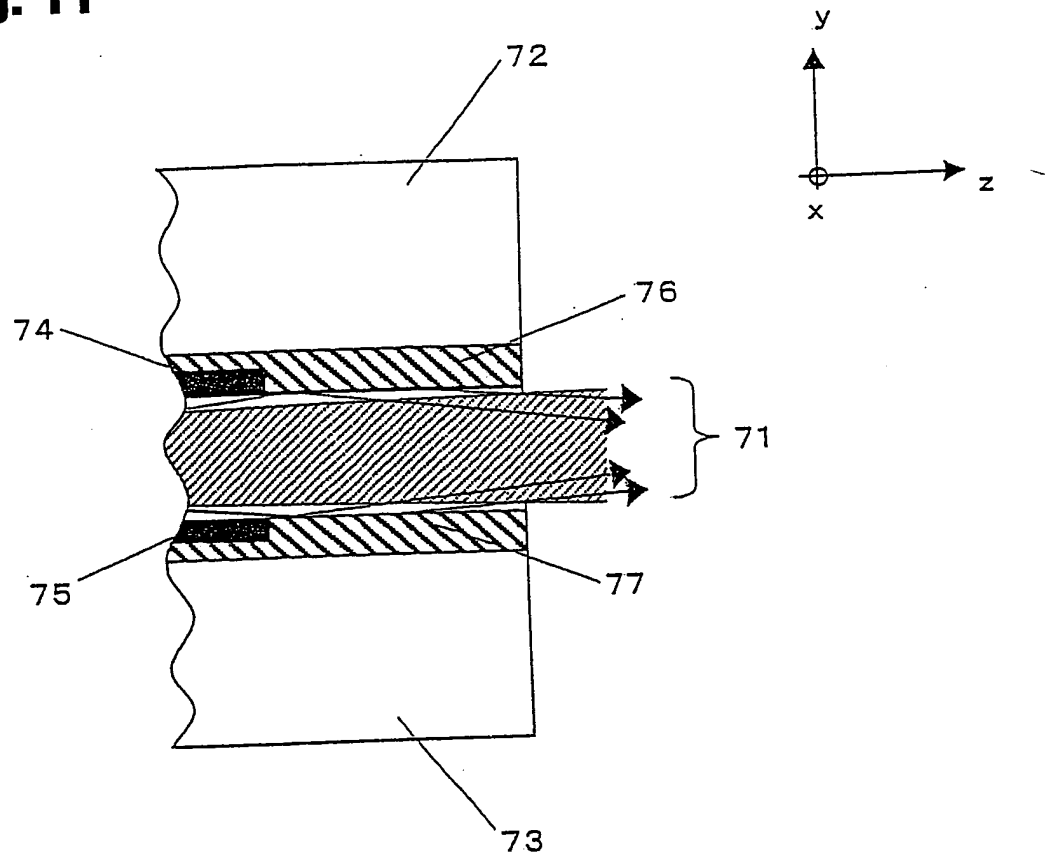
Fig. 11

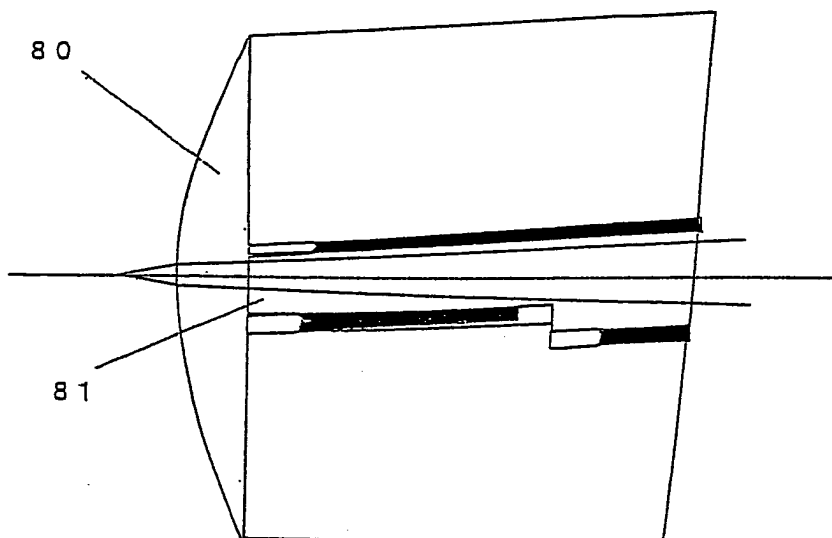
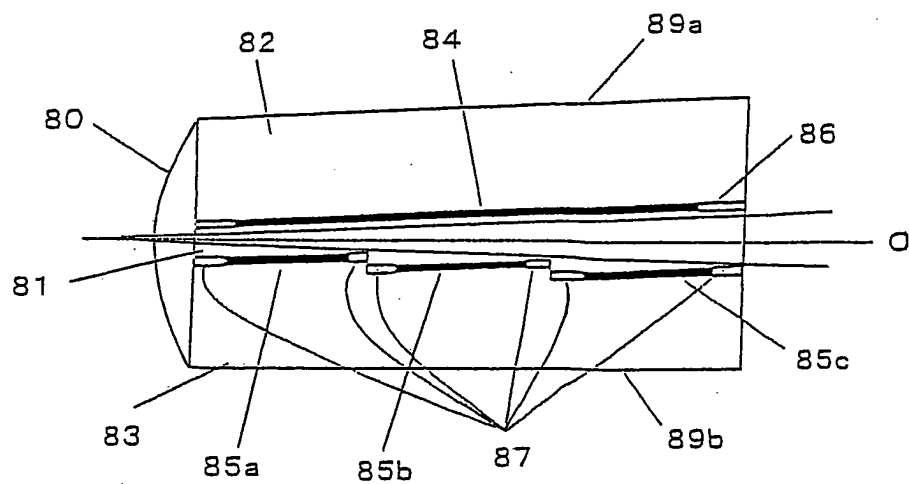
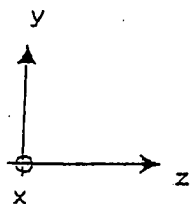
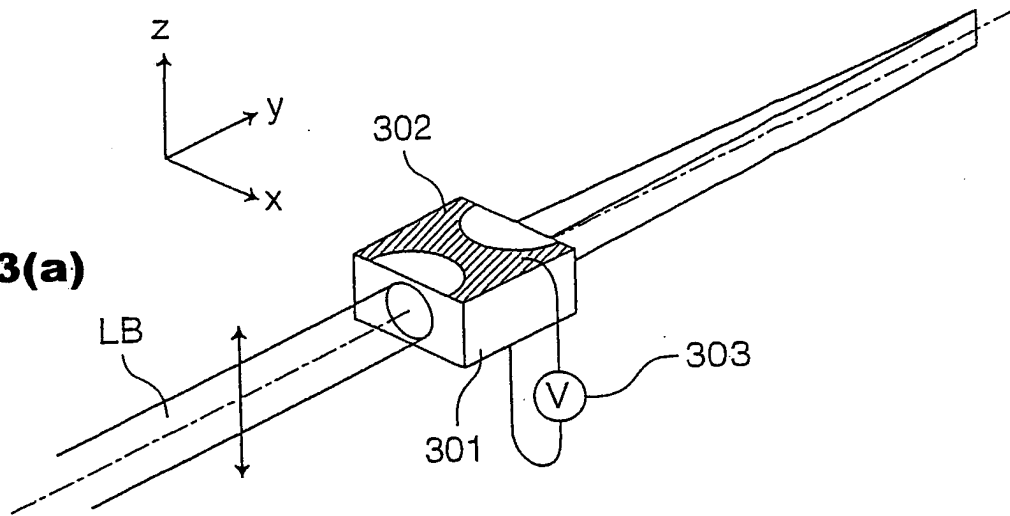
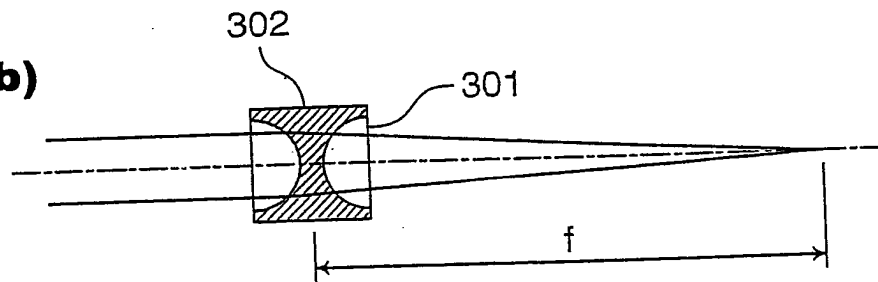
Fig. 12**Diagram showing enlarged entrance portion**

Fig. 13(a)**Fig. 13(b)****Fig. 14**